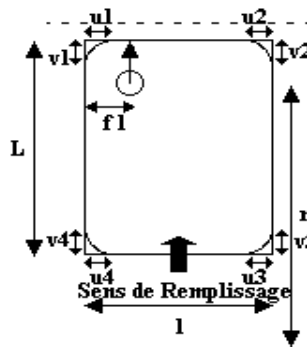


Bag Type : PROPRES of 1,5L Size : 280 x 200
Article code : à créer soit 0 Reference : 1,5L WVE/amkFa/VT-1SR (280*200) 90µ

DIMENSIONS (in mm)

BAG	DIMENSIONS	Tolerances
Length "L"	280	+/- 5 mm
Width "I"	200	+/- 5 mm

Spout	DIMENSIONS	Tolerances
Position from spout centre to bottom seal or to bottom perforation (G1 or R)	239,0	+/- 5 mm
Position from spout centre to the left side (f1)	55	+/- 5 mm
Inside spout diameter	28,20	
Outside diameter (for filling machine pincers)	33,00	
Height	19,00	



BAG CONSTRUCTION - MATERIALS :

Bag	Outer film	Inner film
Material based on	E90 (EVOH)	V50 (VLDPE)
Thickness (in µm)	90	50
Colour	Naturel	Naturel
O2 Permeability at 23°C et 75% HR - ASTM F 1927-07 (CC/m2/24h/atm under 100% O2) (on new material before bag production)	2	Non significatif

Spout (gland)	
Type	Short
Material	LDPE
Colour	Yellow

	NO	YES
Irradiation	X	
Web bag		X
If web bag, perforation type (in mm)		6 -1

Closure	
Type	VT
Material	PP élastomer
Colour	Black / red
Pre-set position (before filling)	1st notch
Orientation	12h

PACKAGING - TRANSPORT :

	Type	Dimensions (mm)	Contents**	Weight (Kg)*
Box	Mobitainer	1170*785*820	3 000	111,48
Palett	Bois	800*1200	3 000	122,98

* Approximatif weight

**To validate if non existing article

REMARKS:

CLEAN BAG :

Food Contact: Refer to the declaration of conformity.

Identification: Each bag is identified with SK BIB, volume, production order number, production day, time, bag number and a food safe symbol.

Storage: Empty Bags have to be stored at room temperature, in a clean, dry and dust free area, packed in their original carton and closed. Keep bags away from poisonous articles, heat sources, smelly products and direct sun. Optimal conditions of storage are comprised between 15-25°C and 40-60% of relative humidity. Unfilled empty bags can be stored during a short period at +0°C mini and +30°C maxi, but must be stored in ambient conditions 24 to 48 h before use.

Use period: It is expected that bags will be suitable for use 24 months from the date of production, provided that the storage and warehousing conditions detailed above are adhered to. We advise a First In/First Out (FIFO) inventory control system

If this time period is exceeded, Smurfit Kappa Bag-in-Box Technical services must be contacted prior to use.

Filling: The bag is to be filled to its nominal volume.

Smurfit Kappa Bags are suitable for product filled at temperature between +0°C and +40°C. Outside this temperature range, please seek technical assistance from Smurfit Kappa Bag-in-Box.

The outer-packaging must be suitable to the dimensions of the bag: no excess free space should exist between the filled bag and its outer packaging. For bags more than 200 L, the viscosity has to be above 1000 cPoises.

Transport: Product must be shipped at temperature above +0°C.

Palletization: Pallets should not be stacked during transport and storage.

Height of pallet of 12 boxes: 1.97 m

Height of pallet of 14 boxes: 2.28 m

Height of 2 mobitainers: 1.87 m

The guarantee for SKBIB products is limited to the reimbursement or the replacement of products that are jointly recognized as defects. This guarantee excludes all the fees, compensation and damages. The current technical specifications are provided for information purposes and cannot be held against their issuer.

This document cancels and replaces the previous document.

R&D approval :	le 19/05/2017
Creation Date :	le 19/05/2017
Revision :	0