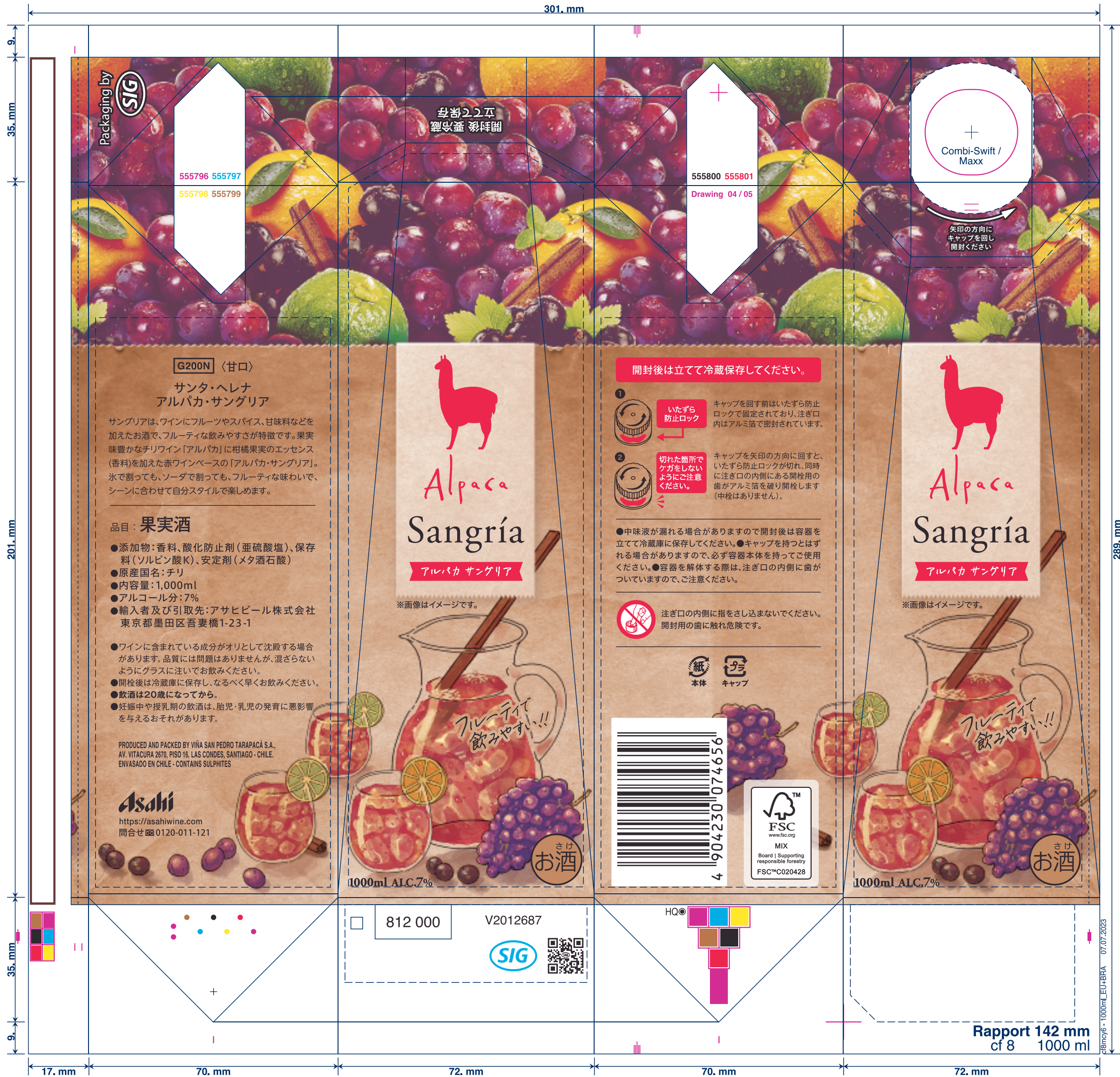


Wichtige qualitätsrelevante Informationen  
Important quality relevant information

Eine gute Druckqualität kann nur erreicht werden, wenn die Vorgaben und Hinweise aus dem Druckleitfaden SIG eingehalten werden. Bitte stellen Sie sicher, dass der Druckleitfaden in ihrem Hause und bei Ihren Agenturen bekannt ist und die Basis für die Designgestaltung darstellt. Folgende, kommentierte Punkte stellen eine Abweichung vom Leitfaden dar bzw. bilden ein Risiko für ein stabiles, reproduzierbares Druckergebnis. Sofern keine Änderung möglich oder gewünscht ist, können wir keine Reklamationen aus daraus folgenden Qualitätsbeeinträchtigungen akzeptieren.

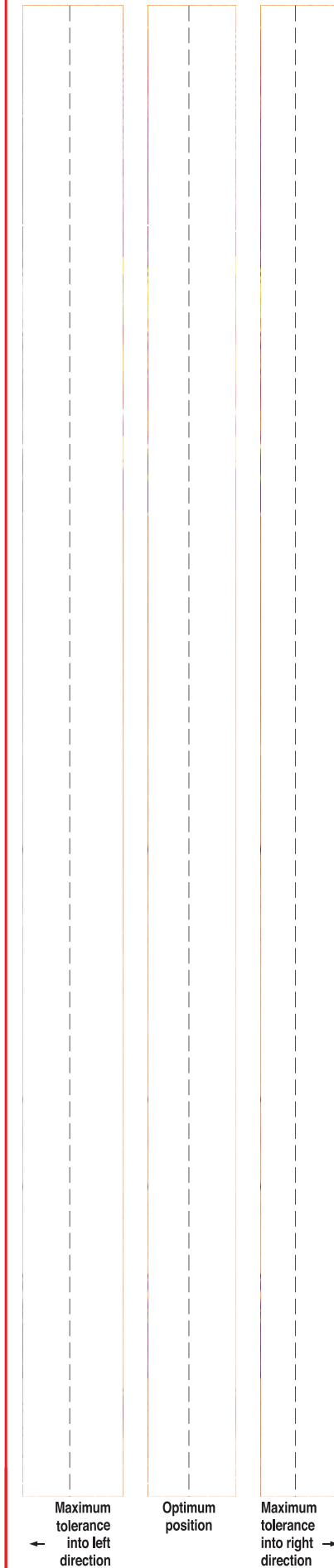
A good print quality can only be achieved if the requirements and instructions of the SIG artwork guideline are observed. Please make sure that the SIG artwork guideline is well-known for you and your agency. The SIG artwork guideline should be the basis for the design layout. The following comments describe a deviation from the guideline. They could be a risk for stable and repeatable print results. If a required adaptation will be considered impossible or finally not desired by the customer, SIG CombiBloc cannot be held responsible for printing problems and will consequently not accept any complaints accordingly.

- ☐ 1. Mehrfarbig aufgebaute Texte (positiv und / oder negative Texte)  
Multicoloured / composed text (positiv and / or negativ text)
- ☐ 2. Unter- / Überfüllungen nicht gemäß Leitfaden  
Trapping not according to guideline
- ☒ 3. Aufbau Fläche / Bild nicht gemäß Leitfaden  
Composition of flat area / Image not according to guideline
- ☐ 4. Druckfreie Fläche nicht gemäß Keyline  
Printed free areas not according to keyline
- ☐ 5. Texte verlaufen über die Rückennaht  
Text is placed on the sealing area
- ☐ 6. Erstdruckender Ton für Fläche  
First printing tone for area
- ☐ 7. EAN Code nicht gemäß Leitfaden  
Barcode not according to guideline
- ☒ 8. Linienstärke und / oder Schriftart nicht gemäß SIG Leitfaden  
Line width and / or font style not according to guideline



ATTENTION

Possible longitudinal seam tolerance in bulk production



<div>janoschka</div> <div>Janoschka Deutschland GmbH</div> <div>Mattweg 1</div> <div>77971 Kippenheim, Germany</div> <div>Tel.: (+49) 07825 / 849-0</div> <div>Fax: (+49) 07825 / 2306</div>		<div>Customer: SIG CombiBloc GmbH - Linnich / DE</div> <div>Job Title: Markenname folgt</div> <div>812000-ALPACA Sangria</div> <div>Keyline Nr: cf8 1000ml / 812 000</div> <div>Job Size: +301.mm x +289.mm</div>		<div>Process: Tiefdruck</div> <div>Cust Ordnr.: 51833617</div> <div>Repro-AV: Jochen Hurst (tel: )</div> <div>Operator: SC</div> <div>Data Nr.: 179</div>		<div>Janoschka Nr.</div> <div>S10040359-</div> <div>Version</div> <div>4</div> <div>30.08.2024</div>		<div>Approval</div> <div>Although this design has been checked in compliance with our quality procedures, errors can occur. It is the customers responsibility to check this design for content, size, layout and colour separation before final approval to print.</div>	
<div>1</div> <div>Magenta_C00001</div> <div>INK COV: 22.2%</div> <div>75% 50% 25% 5% 4% 3% 2% 1%</div> <div>S10040359-RP-1UP.ap</div>		<div>2</div> <div>Cyan_C00003</div> <div>INK COV: 13.9%</div> <div>75% 50% 25% 5% 4% 3% 2% 1%</div> <div>S10040359-RP-1UP.ap</div>		<div>3</div> <div>Yellow_C00002</div> <div>INK COV: 20.5%</div> <div>75% 50% 25% 5% 4% 3% 2% 1%</div> <div>S10040359-RP-1UP.ap</div>		<div>4</div> <div>C00018</div> <div>INK COV: 25.5%</div> <div>75% 50% 25% 5% 4% 3% 2% 1%</div> <div>S10040359-RP-1UP.ap</div>		<div>5</div> <div>Black_C00004</div> <div>INK COV: 4.4%</div> <div>75% 50% 25% 5% 4% 3% 2% 1%</div> <div>S10040359-RP-1UP.ap</div>	
<div>6</div> <div>C00388</div> <div>INK COV: 1.9%</div> <div>75% 50% 25% 5% 4% 3% 2% 1%</div> <div>S10040359-RP-1UP.ap</div>									
<div>No color match on contract proof (see separate sample)</div>									
								<div>Output by: sczajkowski</div> <div>Internal Approval Signature:</div> <div>Customer Approval Signature:</div> <div>for p.l.g., 11-09-24</div>	
								<div>multicolor-proof</div> <div></div>	





<b>Date of issuance:</b>	<b>11.10.2024</b>
<b>Batch ref:</b>	<b>22956497</b>
<b>Batch ref:</b>	<b>24275366</b>

## **Certificate of Analysis and Compliance**

<b>Customer:</b>	Sig Combibloc Chile SpA
<b>Supplier:</b>	SIG Combibloc - Linnich Sleeves
<b>Description of the goods:</b>	Package material for aseptic filling SIG COMBIBLOC
<b>Product details:</b>	781200000, CF8-1000-11035-N
<b>Material description:</b>	PT081000NFP ALPACA Sangria, ALPACA Sangria
<b>Production date:</b>	07.10.2024(281-2024)
<b>Production order:</b>	24275366
<b>Cust. purchase order:</b>	2024-24
<b>Pallet no.:</b>	0405519972
<b>Delivery date:</b>	11.10.2024

We hereby confirm that the above-mentioned products (packaging material) were produced by SIG Combibloc, solely out of high-quality raw materials under relevant GMP and HACCP conditions.

The products comply with relevant legal requirements regarding food contact material standards (e.g. EU regulation 1935/2004, the US FDA Code of Federal Regulations among others). In addition, they comply with the standard specification of SIG Combibloc. For further information about compliance and the Declaration of Conformity (DoC) of these products, please refer to the appropriate official SIG Appendix (complementing the official SIG specification).

The manufacture of the products complies with the requirements of EN ISO 9001, FDA / IMS and BRC GS Packaging and is part of these certificates.

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	Item	Specification/ Tolerance	Measurement/ Result
01	Gramatura/Gramature	334±13 g/m <sup>2</sup>	Ok
02	Stiffness GM**	285±15 mN/38mm	Ok
03	Adhesion Outside Coating/Board	≥0,8 N/15mm	Ok
04	Adhesion Inside Coating/Al-foil	≥3,0 N/15mm	Ok
05	Total Moisture Content for Total Structure	5,5±1,1 %	Ok
06	Residual Count of Coliform/Bacteria/Mold*	<1 /50cm <sup>2</sup>	Ok
07	Inner Flap	14,0±1,0 mm	Ok
08	Seam Width	11,0±1,0 mm	Ok
09	Sleeve Circumference	Visual/Manual test	Ok
10	Sleeve Geometry	Visual test	Ok
11	Sleeve Springiness	Visual/Manual test	Ok
12	Back Panel Width	Visual/Manual test	Ok
13	Mechanical Damage	Visual test	Ok
14	Print Quality	Visual test	Ok
15	Seam Quality	Visual test	Ok
16	Creasing Line	Visual test	Ok

\*Analysis performed according to Swab method, SMEDP, 17 th ed.; the specification does not present any restriction for use in contact with food products or beverages in general.

\*\*only for the lower tolerance limit

The transport can be done at ambient temperature

Electronic document, valid without signature