



Av. Cadí (Pol. Ind. S. Pere Molanta), 56-62  
Sant Pere Molanta, BARCELONA 08799  
Tel. +34 938 181 743

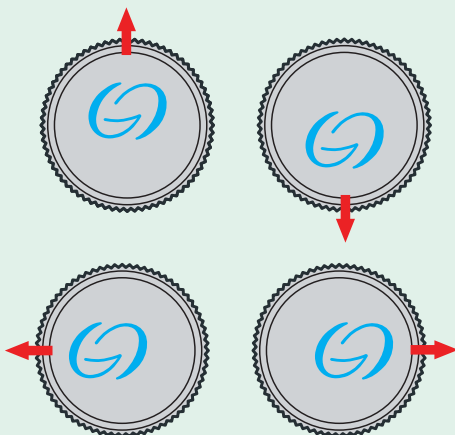
Por favor devolver este documento firmado  
a vuestro contacto comercial  
*Please return this document to your sales  
contact with your signature*

APROBACION DE LA DECORACIÓN  
POR PARTE DEL CLIENTE  
ARTWORK CUSTOMER APPROVAL

Firma/Signature \_\_\_\_\_

Fecha/Date      /      /

Tolerancia máxima de descentrado = 1 mm  
*Maximum tolerance off-center = 1mm*



Fecha  
Date \_\_\_\_\_  
**CLIENTE**  
**CUSTOMER** \_\_\_\_\_ **GUALA ARGENTINA**  
Referencia Cliente  
Customer ref. \_\_\_\_\_  
Modelo Tapa (shell)  
Closure/Shell model \_\_\_\_\_ **FLAVOR LOK**  
Nº P. Decoración  
Art Decoration Proof nº \_\_\_\_\_ **16589** Revisión  
Rev. \_\_\_\_\_  
Observaciones  
Comments \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

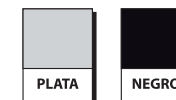
Cabeza/Top

- ☐ Grabado/Embossed  
☐ Lito/Litho  
☐ Hot foil  
☐ Tampografía/Tampoprint

Lateral/Skirt

- ☐ Off-set  
☐ Serigrafía/Silk Screen  
☐ Hot foil  
☐ Barnizado/Varnishing

Colores  
Colours



Escala 1:1  
Scale 1:1



Los colores representados son indicativos y no corresponderán exactamente a la realidad de la tapa final.  
*The colours are a computer generated representation and will not match exactly the final result.*



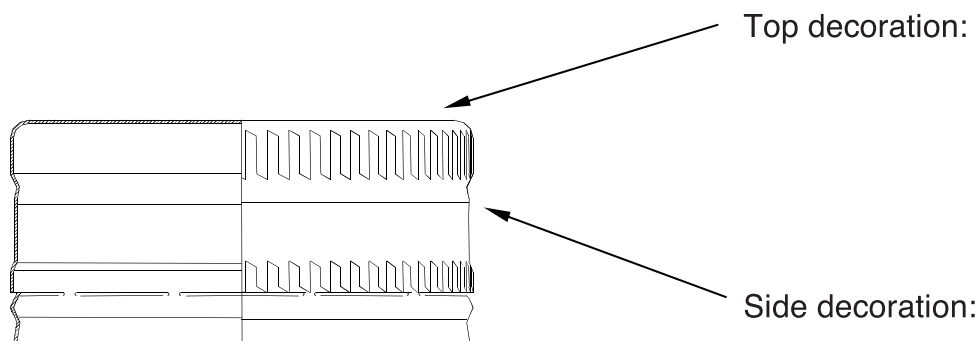
STF-28x15		18/06/2007		1	2	
28x15 Flavor lok (no, 2 or 5 splits)						
mineral water, fruit juice, beer, wine						
fl fl <sup>4</sup> , <sup>5</sup> 7 8 , fl , fl , <sup>7</sup>			fl π <sup>8</sup> , fl , fl , <sup>7</sup>			
§ Ref. (*)						
	Dimensions		Units	Ref. values	Guala Drawing	
	Total height above the perforation		mm			
	Max. external Ø of closure (not included ovalization)		mm			
	Max. height of closure		mm			
	Type of neck-finish	Neck finish: UNI 7564 - GME 32.01, 32.02 , 30.11 - GF-310 MCA1,GF 320 MCA2, GF 330 M				
			In bore dimensions: not applicable			
	Functionality (The Torque & Application details are guidelines only. The customer should adjust capping m/c settings to produce a satisfactory application whilst avoiding product leakage)		Units	Ref. values / Notes		
	Empty head space of the bottle (compulsory)		cm³			
	Capping head force		-			
	Resistance to static force on the head		Kg			
	Opening torque (referred to laboratory conditions and dry glass bottles immediately after capping) (*) : 5% of the measured values may be up to a maximum of 20% over the reference limits		inch · pound			
	Leakage		kg/cm2	minimum 6		
	Blow off		kg/cm2	minimum 8		
	Tamper Evident behaviour		-			
	Closure components		Raw material	Colour / Characteristics		
			Colour:			
			Tensile Strenght:			
			Thickness:			
			Split:			
(*) : reference to the relevant paragraph of the general document "Supply Technical Specifications" of the closure						

STF-28x15

18/06/2007

2 2

### Aluminium colour, Type of decoration and Artwork



Note:

- 1) Back-ground colour deviation:  $E < 5$
- 2) Admissible radial out of centre for the graphic on the top: less than 1 mm

Pressure block diameter	

Thread rollers	
----------------	--

Skirt rollers	
---------------	--

Side pressure	
---------------	--

Head Load	
-----------	--

Packing & Shipment	Cardboard box	External dimensions	
		Number of pieces	
		Gross weight	
	Pallet	Pallet dimension	
		Number of cartons	
		Gross weight	

**NOTE:** this document is an extract of the general Supply Technical Specifications which describes general characteristics, trial procedures and supply conditions relevant to the closure.

Guala Closures ensures the quality of the supplies through a Company Quality System developed and certified in accordance to the ISO9001:2000 standard.

The consumption of caps will be done before six months from its production date following FIFO criteria. However, this doesn't mean that the caps were not suitable for use after this period. Our recommendation is to control the merchandise before its use when this period is over.

After 90 days from the delivery date, if no negative information are back, the batch is considered accepted by the Customer.

Prepared by: \_\_\_\_\_ A.Q. signature: \_\_\_\_\_ Date: \_\_\_\_\_

Customer's acknowledgement (signature): \_\_\_\_\_ Date: \_\_\_\_\_