



Zona / País Chile
Importador Mercado Nacional

Código V2280836
Descripción ENV_COMBI-SH_COMBI-RO-2000CC-NAC-(LEY2)
Línea Santa Helena
Formato 2000 cc

Última modificación 10/10/24
archivo
Fecha aprobación 08/05/24

Archivo preparado por: Katherina Pradenas / kpraden@vspt.cl



VISUALIZACIÓN CARA POSTERIOR



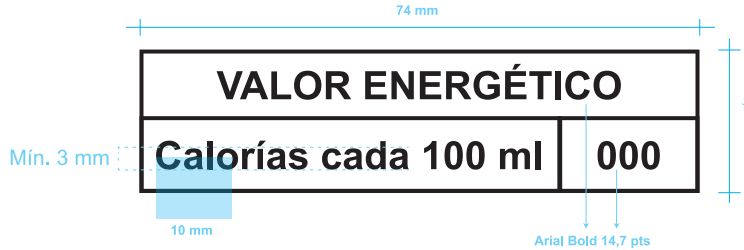
TAMAÑO ADVERTENCIA LEGAL FORMATO COMBI CB4 2.000 ML:

Tamaño cara posterior: 114 x 239 mm = 27.246 mm
15% superficie total = 4.086,9 mm
30% superficie total = 8.173,8 mm
Superficie 85 x 48 = 4.086,9 mm (15%)

ADVERTENCIA LEGAL al 15%



Para envases < 1,5 lt



CHECK LIST:	J.P:	MKT:
1. Cuadros de advertencia al tamaño correcto	■	■
2. Kcal correctas	■	■
3. Naturaleza del producto a 4% altura	■	■
4. Envasado en Chile y Contiene sulfitos	■	■
5. Cont. neto según formato y grado alc. variable en G.L.	■	■
5. Código de barras correcto	■	■
7. Razón social actualizada "Viña San Pedro Tarapacá S.A., Av. Vitacura 2670, piso 16, Las Condes, Santiago, Chile."	■	■

Medidas internas 114 x 239 x 74 mm.
(ancho x alto x profundidad)
Medidas externas 116 x 253 x 76 mm.
(ancho x alto x profundidad)
Medidas pliego extendido 395,8 x 335 mm.
(ancho x alto)

Colores
SIG Combibloc
Colour Guide

C00045	C00282 (20%)	C00235	C00231	Black C00004
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Tipología Estuche cb4 2000 ml Swift
Material Cartón Stora (Alemania)
Peso 59,53 gr.
Impresión Huecograbado



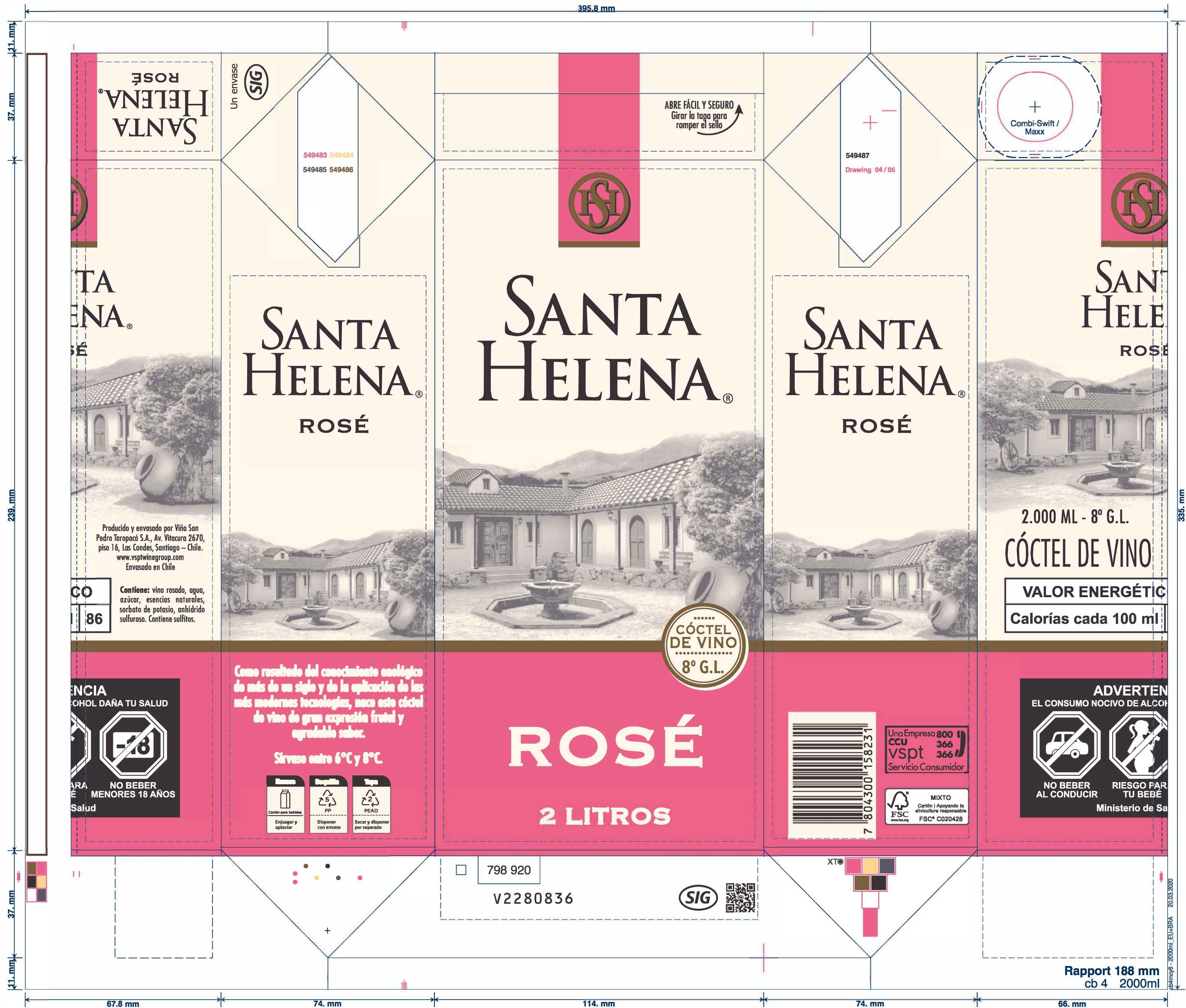
PRINTED VIEW
Please change option "Use Overprint Preview" to
always within Adobe Acrobat settings.

Wichtige qualitätsrelevante Informationen Important quality relevant information

Eine gute Druckqualität kann nur erreicht werden, wenn die Vorgaben und Hinweise aus dem Druckleitfaden SIG eingehalten werden. Bitte stellen Sie sicher, dass der Druckleitfaden in Ihrem Hause und bei Ihren Agenturen bekannt ist und die Basis für die Designgestaltung darstellt.
Folgende, kommentierte Punkte stellen eine Abweichung vom Leitfaden dar bzw. bilden ein Risiko für ein stabiles, reproduzierbares Druckergebnis. Sofern keine Änderung möglich oder gewünscht ist, können wir keine Reklamationen aus daraus folgenden Qualitätsbeeinträchtigungen akzeptieren.

A good print quality can only be achieved if the requirements and instructions of the SIG artwork guideline are observed. Please make sure that the SIG artwork guideline is well-known for you and your agency. The SIG artwork guideline should be the basis for the design layout.
The following comments describe a deviation from the guideline. They could be a risk for stable and repeatable print results. If a required adaptation will be considered impossible or finally not desired by the customer, SIG CombiBloc cannot be held responsible for printing problems and will consequently not accept any complaints accordingly.

- ☐ 1. Mehrfarbig aufgebaute Texte (positiv und / oder negative Texte)
Multicoloured / composed text (positiv and / or negativ text)
- ☐ 2. Unter- / Überfüllungen nicht gemäß Leitfaden
Trapping not according to guideline
- ☐ 3. Aufbau Fläche / Bild nicht gemäß Leitfaden
Composition of flat area / image not according to guideline
- ☐ 4. Druckfreie Fläche nicht gemäß Keyline
Printed free areas not according to keyline
- ☒ 5. Texte verlaufen über die Rückennaht
Text is placed on the sealing area
- ☐ 6. Erstdruckender Ton für Fläche
First printing tone for area
- ☐ 7. EAN Code nicht gemäß Leitfaden
Barcode not according to guideline
- ☒ 8. Liniestärke und / oder Schriftart nicht gemäß SIG Leitfaden
Line width and / or font style not according to guideline



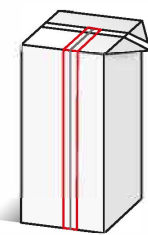
ATTENTION

Possible longitudinal seam tolerance
in bulk production

Maximum
tolerance
into left
direction

Optimum
position

Maximum
tolerance
into right
direction



Janoschka Janoschka Deutschland GmbH Matweg 1 77971 Kippenheim, Germany Tel.: (+49) 07825 / 849-0 Fax: (+49) 07825 / 2306		Customer: SIG CombiBloc GmbH - Linnich / DE Job Title: Santa Helena 798920-SANTA HELENA Rosé Keyline Nr: cb4 2000ml / 798 920 Job Size: +395.8mm x +335.mm		Process: Tiefdruck Cust Ordnr.: 51811608 Repro-AV: Denis Arnolt (tel:) Operator: SW Data Nr.: 118		Janoschka Nr. S10034505- Version 2 16.05.2024		Approval Although this design has been checked in compliance with our quality procedures, errors can occur. It is the customers responsibility to check this design for content, size, layout and colour separation before final approval to print.	
No color match on contract proof (see separate sample)								Output by: sweber Internal Approval Signature:	
1 C00045 75% 50% 25% 5% 4% 3% 2% 1% S10034505-RP-1UP.ap		2 C00282 75% 50% 25% 5% 4% 3% 2% 1% S10034505-RP-1UP.ap		3 C00235 75% 50% 25% 5% 4% 3% 2% 1% S10034505-RP-1UP.ap		4 C00231 75% 50% 25% 5% 4% 3% 2% 1% S10034505-RP-1UP.ap		5 Black_C00004 75% 50% 25% 5% 4% 3% 2% 1% S10034505-RP-1UP.ap	
				leer 75% 50% 25% 5% 4% 3% 2% 1%		INK COV: 0.1% 75% 50% 25% 5% 4% 3% 2% 1%		Customer Approval Signature: Kai P. G. 16-05-24	

multicolor-proof

☐ multicolor-proof



Date of issuance:	11.09.2024
Batch ref:	22942622
Batch ref:	24259997

Certificate of Analysis and Compliance

Customer:	Sig Combibloc Chile SpA
Supplier:	SIG Combibloc - Linnich Sleeves
Description of the goods:	Package material for aseptic filling SIG COMBIBLOC
Product details:	779892000, CB4-2000-10035-N
Material description:	PC042000NSX SANTA HELENA Rosé, SANTA HELENA Rosé
Production date:	18.07.2024(200-2024)
Production order:	24259997
Cust. purchase order:	2024-16
Pallet no.:	0405473539
Delivery date:	11.09.2024

We hereby confirm that the above-mentioned products (packaging material) were produced by SIG Combibloc, solely out of high-quality raw materials under relevant GMP and HACCP conditions.

The products comply with relevant legal requirements regarding food contact material standards (e.g. EU regulation 1935/2004, the US FDA Code of Federal Regulations among others). In addition, they comply with the standard specification of SIG Combibloc. For further information about compliance and the Declaration of Conformity (DoC) of these products, please refer to the appropriate official SIG Appendix (complementing the official SIG specification).

The manufacture of the products complies with the requirements of EN ISO 9001, FDA / IMS and BRC GS Packaging and is part of these certificates.

Date of issuance:	11.09.2024
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	Item	Specification/ Tolerance	Measurement/ Result
01	Gramatura/Gramature	416±17 g/m ²	Ok
02	Stiffness GM**	470±20 mN/38mm	Ok
03	Adhesion Outside Coating/Board	≥0,8 N/15mm	Ok
04	Adhesion Inside Coating/Al-foil	≥3,0 N/15mm	Ok
05	Total Moisture Content for Total Structure	5,5±1,1 %	Ok
06	Residual Count of Coliform/Bacteria/Mold*	<1 /50cm ²	Ok
07	Inner Flap	63,5±1,0 mm	Ok
08	Seam Width	13,5±1,0 mm	Ok
09	Sleeve Circumference	Visual/Manual test	Ok
10	Sleeve Geometry	Visual test	Ok
11	Sleeve Springiness	Visual/Manual test	Ok
12	Back Panel Width	Visual/Manual test	Ok
13	Mechanical Damage	Visual test	Ok
14	Print Quality	Visual test	Ok
15	Seam Quality	Visual test	Ok
16	Creasing Line	Visual test	Ok

*Analysis performed according to Swab method, SMEDP, 17 th ed.; the specification does not present any restriction for use in contact with food products or beverages in general.

**only for the lower tolerance limit

The transport can be done at ambient temperature

Electronic document, valid without signature