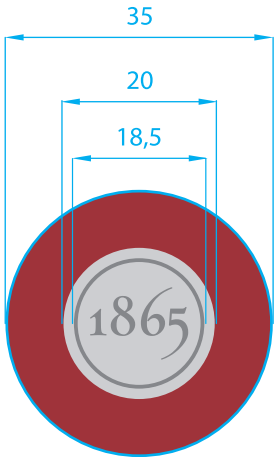
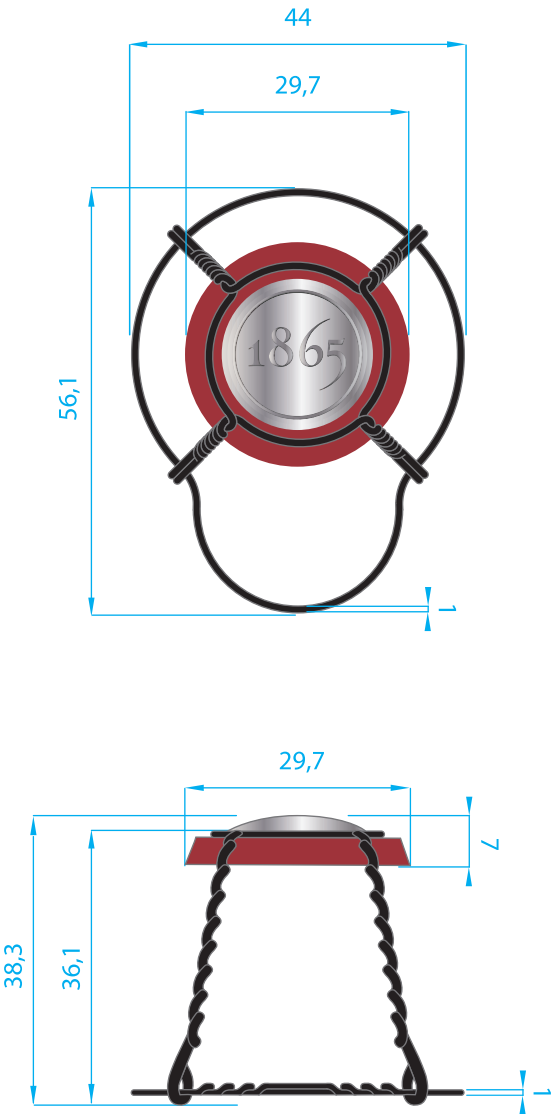


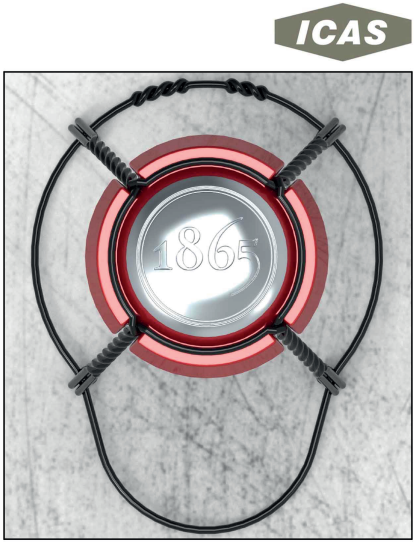
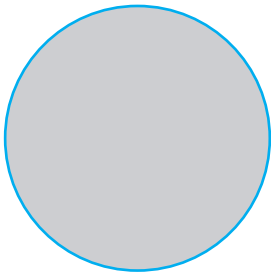
Archivo preparado por: Katherina Pradenas / kpraden@vspt.cl



Aplicación de Bajo relieve
Esc.: 100%



Reverso:
Sin Impresión



- Cliente: Industria Corchera per cliente finale Viña San Pedro Tarapacá
- Punzonato negativo
- Cappellotto base stagnata
- Litografia bordo disco rossa
- Filo nero

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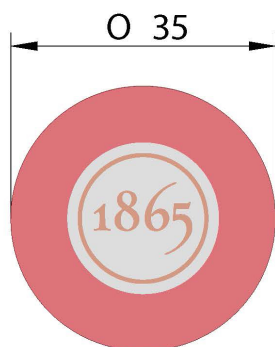
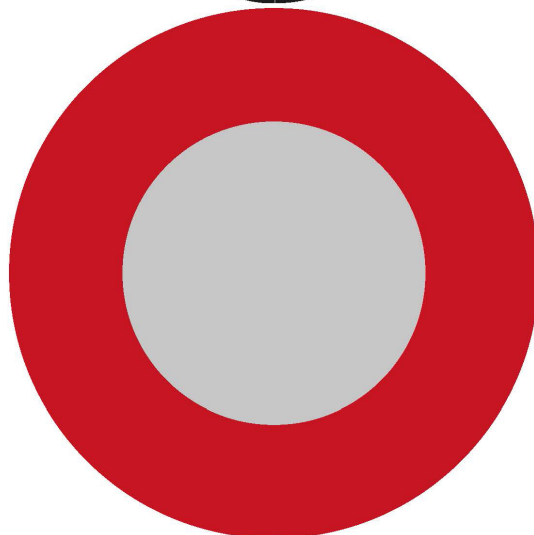
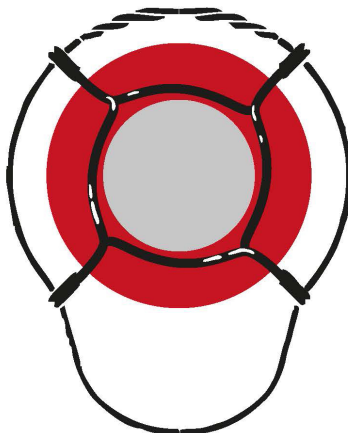
Medidas totales (largo x ancho x alto)	44 x 56,1 x 38,3 mm
Diámetro chapa	35 mm
Alambre	Acero galvanizado negro
Acabado	Mate
Sistema de impresión	Offset

Colores

P 3517 C

Recursos

Bajo relieve



Customer INDUSTRIA CORCHERA - BOZAL LITOGRAFIADO Y CON BAJORELIEVE		Code **	
Spec. Nr. **	Design Nr. 0638-25	Date 10/06/2025	
Colours RED 3517C METAL Base METAL Wire BLACK	Diameter ☐ 30,5 ☐ 33 ☒ 35 ☐ 39,5 ☐ 47 Matt Finish ☒ Shiny Finish ☐	Print ☒ Offset ☐ Digital Orientation ☒ Yes ☐ No	
Approval ☐ Yes ☐ No	Date 11-06-25	Signature Katherina Pradenas	

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This mock-up represents the design of the artwork only.

The colours you see here are only an indication as this is a computer version



TECHNICAL SPECIFICATIONS

Doc. Nr.: 4BNER38L REV 00 DEL
27-02-20.DOC

WIREHOOD

Revision: 00

Pag.1/1

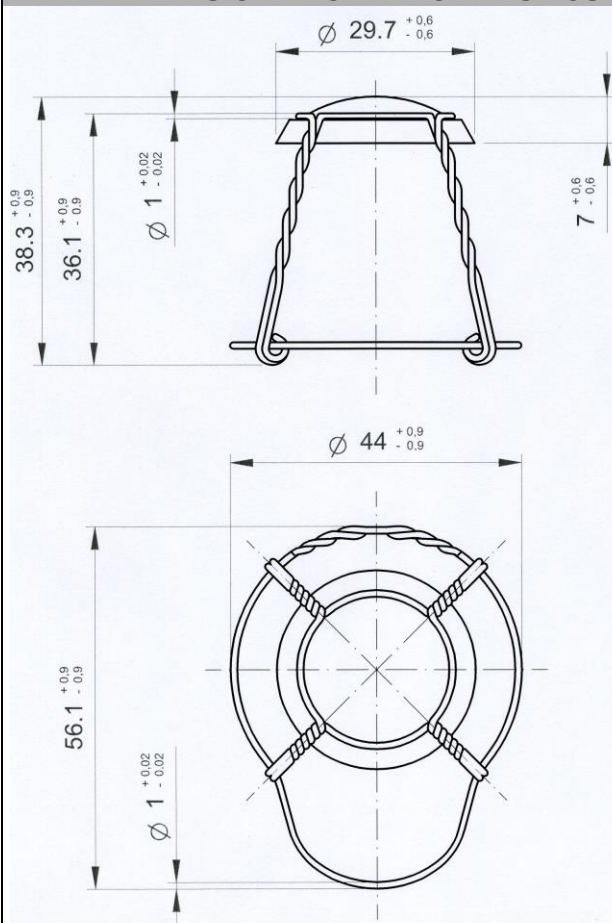
FINISHED PRODUCT

CUSTOMER: INDUSTRIA CORCHERA S.A.

ICAS Product code: 4BNER38L

Customer Product code:

DIMENSIONAL CHARACTERISTICS



BELT DEVELOPED LENGTH 155 $\pm$ 1 mm.

STANDARD WIREHOOD

APPLICATION: Half bottle, bottle, Magnum

FOOD SAFETY

- Produced in accordance with GMP(Good Manufacturing Practices);
- Raw material migration tests are performed in a 15%-ethanol Solution. The results comply with M.D. of the 21/03/73.

RAW MATERIAL

Body and belt wire:

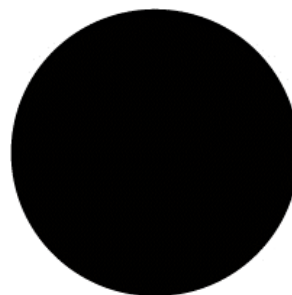
- **MATERIAL AND APPLICATION FIELD:** Galvanized mild steel wire for the production of wirehoods
- **PURITY:** Minimum 99.5% of pure zinc
- **ZINC COATING:** Min. 35g/m²
- **THICKNESS OF LACQUER COAT:** min. 10 μ m
- **DIAMETER:** 1.00 mm $\pm$ 0.02
- **BREAKING POINT:** 320-450 N/mm² (determined according to ISO 6892-1)
- **ELONGATION:** minimum 16% (length of sample: 150 mm/ determined according to ISO 6892-1)
- **TWISTS ON DOUBLE WIRE:** minimum 44 (length of sample: 210 mm)

COLOUR OF THE WIRE: BLACK

Disc:

- **MATERIAL:** Electrolytic tin-plated metal sheet
- **QUANTITY OF NOMINAL TIN:** 2,8 gr/m²(min. 2,3 gr/ m²) on both surfaces
- **HARDNESS OF THE MATERIAL:** TS275 scale; 53-61 Rockwell
- **THICKNESS:** 0.225 mm $\pm$ 0.01
- **TYPE OF PRINT:** Offset or digital.

Diameter:35 mm



The colors you see are purely indicative

PACKAGING

SPI 44